

16 Nov



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-4-4

Job Sheet 184312



Part No: C2-4-4

Job Qty: 2 ea

DAS
21
8-89

Part Name: Load Beam - C2 Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG C2-4-4A / C2-4-4KA Rev. 7 IPP Rev. A 18.09.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Waterjet2		DC 18/10/11
100	Waterjet - B4B	2 pcs	10/19/18	10/19/18	0.08	0.33	Waterjet 2 OMAX		DC 18/10/11
120	CNC Vertical Machining	2 pcs	10/19/18	10/19/18	2.00	1.00	MORI NV5000-1		NOT Require PL
130	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC2 Machining-5		NOT Require PL
140	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC8 Machining-5		NOT Require PL
150	Outsource	2 pcs	10/19/18	10/19/18	0.00	0.00	Outsource1 ARB002-VH		GA 17/01/2019
160	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging2		JAN 17 2019
170	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC6		38
180	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2		38
190	QC21-SA	2 Ea	10/19/18	10/19/18	0.00	0.00	QC21		JAN 21 2019

Part Op 100 - 1-Cut C2-4-4 blank (CANAM FOLDER C10 SA) Dwg Rev: 7 Prog Rev: 7 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FC366 FOLIO REV: 366 DWG REV: 2-Deburr ***MACHINE
 ENGRAVE AS PER DWG***
 150 - 1--Issue P/O to Metcore ; P/O _____ RC 53-56 2-Bead blast 3- Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-S-0.750	AISI 4140 / 4142 Steel Sheet 0.750"	.2820 sf (.141 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-S-0.750	0	11	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 1:22 PM Dart.Gagnon.Michelle

JARI
AEROSPACE

1270 Aberdeen Street
Newbury, ON K6A 1K7
CANADA
TEL: 613 692-5200
Email: sales@dartero.com
www.dartero.com

Container No: S117624

Part: C2-4-4

Job No: 184312

Serial No/Batch: S117624

Revision: 7

Inspector:

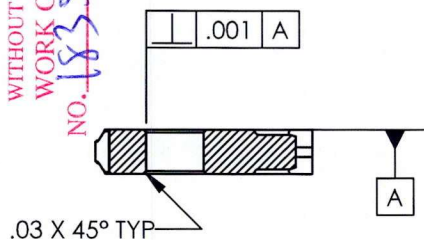
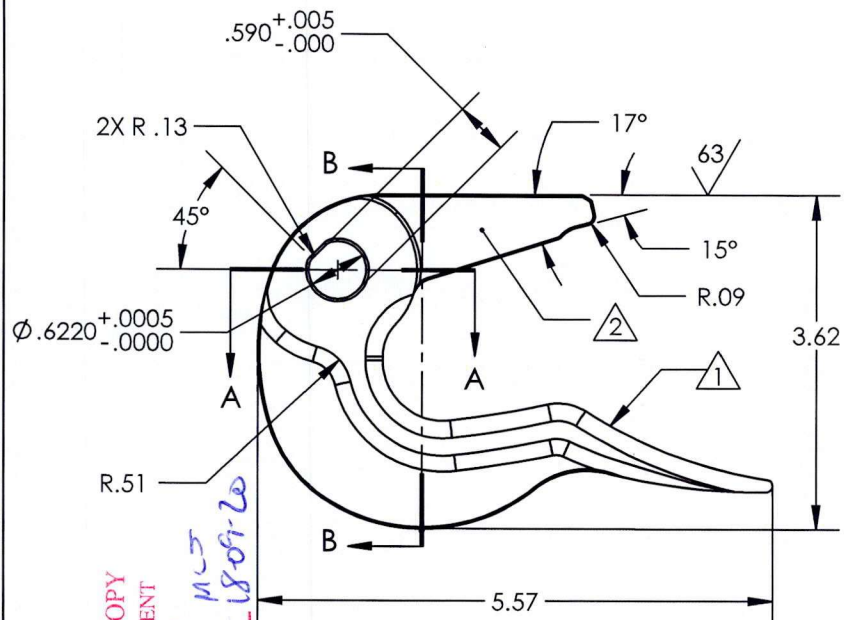
Exp Date:

Instructions:

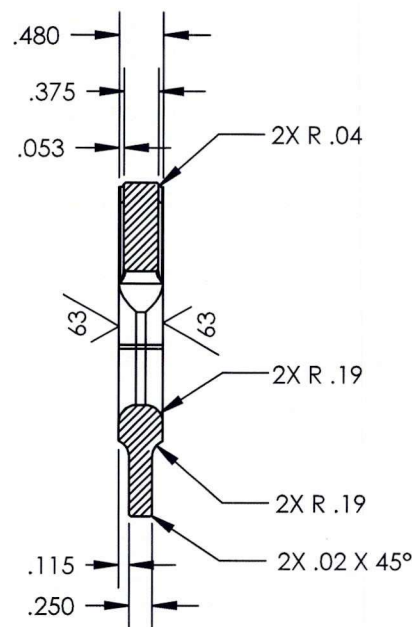
Date: 10/11/18

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 18352-184

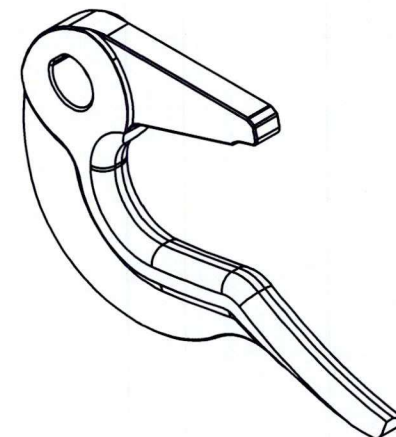
NOTES: 1 2 USE DXF PROFILE FOR PART CONTOURS. MACHINE ENGRAVE BATCH NUMBER.	
	
TITLE C2 LOAD BEAM ASSEMBLIES	
DWG NO. C2-4-4A / C2-4-4KA	REV 7
MAT'L 4140 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED <i>D Weir</i> HEAT TREAT RC 53-56 FINISH SEE C2-4-4A SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5/10/2002
SHEET 5 OF 6	



SECTION A-A



SECTION B-B



C2-4-4

LOAD BEAM C2-HOOK



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041619



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041619

PO Date: 11/6/18

Due Date: 1/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone: *Revision*

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	184313	C3-4-4K	Load Beam	Firmed	-	1/18/19	8 pcs	0 pcs	8 pcs	\$188.38/pcs	\$1,507.04
Line Item Note Machining Only <i>8x JAN 17 2019</i>											
2	177122	C3-4-4	Load Beam 1-Issue P/O to Metcore ; P/O RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	6 pcs	0 pcs	6 pcs	\$199.72/pcs	\$1,198.32
Line Item Note Machining Only <i>6x JAN 17 2019</i>											
3	184312	C2-4-4	Load Beam - C2 Hook 1-Issue P/O to Metcore ; P/O RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	4 pcs	0 pcs	4 pcs	\$161.00/pcs	\$644.00
Line Item Note Machining Only <i>4x JAN 17 2019</i>											
4	185851	C2-4-4	Load Beam - C2 Hook 1-Issue P/O to Metcore ; P/O RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	6 pcs	0 pcs	6 pcs	\$161.00/pcs	\$966.00
Line Item Note Machining Only <i>6x JAN 17 2019</i>											

DAS
38
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041619



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5	179670	C3-4-4	Load Beam 1--Issue P/O to Metcore ; P/O RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	5 pcs	0 pcs	5 pcs	\$199.72/pcs	\$998.60

5x

JAN 17 2019

8

Grand Total: \$5,313.96

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/17/19 1:19 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**

29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 383

Date: 1/15/2019 ✓
PO Ref: 041619 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
8 ✓	LOAD BEAM (S117994) 184313	C3-4-4K ✓
6 ✓	C2 LOAD BEAM (S124626) 185851	C2-4-4 ✓
6 ✓	LOAD BEAM (S074751) 177122	C3-4-4 ✓
5 ✓	LOAD BEAM (S085034) 179670	C3-4-4 ✓
4 ✓	LOAD BEAN (S117624) 184312	C2-4-4 ✓

DAS
38
9-89

Received by: _____
Packaged by: _____
Checked by: _____

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041619 Dated: 1/15/19

Our Order / Job No: 041619-4AWT Order Qty: 4

Part Name: C2 LOAD BEAM

Part Number C2-4-4

Lot Size: S117624 Ship Date: 1/15/19

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: C2-4-4A/C2-4-4KA Rev: 7

Material Size and Type: 4140 STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 1/15/19

Signed: Hernan M. Pardo

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

UAC
38
9-88